Mechanical Integration

The light is equipped with 2x M4 threaded holes and 1x 1/4" threaded hole for various mounting options. They can be used to fix the lighting to the specified position.

Example: Model Cooled Power Spotlight SL-0404

More 2D and 3D drawings can be found online: www.mbj-imaging.com



Specification	Cooled Power Spotlight
Operating temperature	10°C to 30°C / 45°C ¹⁾
Certifications	CE, RoHS
Degree of protection	IP20
Humidity	30% to 70%

1) Maximum of 30°C is recommended for steady light operation w/o additional heat transfer measurements. For max. 45°C a good thermal connection is mandatory. Max. of 45°C is also permissible for flash light operation with a max. 10 % duty cycle.

Safety Notes

Before working with this unit, read the warning and application instructions carefully and completely before operating the device.

Have the illuminators commissioned only in compliance with the specified protective measures. It is essential that you comply with the permissible ambient conditions.



1. The device is designed for indoor use only.

- 2. Light Due to the risk of flash burn of the eyes it is not recommended to look directly into the light source. The lighting must be switched off before installation and/or maintenance. The device must not be used when a failure may cause a personal injury.
- 3. Heat In case of insufficient heat dissipation or when running the light in flash mode with a too high duty cycle, the surface temperature may get hot. Do not touch the product during operation or immediately after it is turned off. Keep off flammable materials at any time and allow for sufficient heat dissipation.
- 4. Electricity The housing is electrically isolated from the ground of the power supply. Exceeding the permissible input voltage U or U_{LED(4)} can lead to the destruction of the device or to a significant shortening of the lifetime of the LEDs in the device.
- 5. Usage Please prevent mechanical stress to the light surface during operation. This will lead to an inhomogeneous light emission.
- 6. Cleaning The light emission surface has to be cleaned with a standard glass cleaner and a soft cleaning cloth. Do not use other material for cleaning as it will damage the device.
- 7. Installation The service life of the LED can be maximized by avoiding heat build-up. To achieve this, the lighting should be installed with a good thermal connection. Allow for sufficient air circulation for the active cooling system.

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MBJ Imaging	GmbH	
Jochim-Klindt-Straße 7	+49 4102 778 90 - 31	
926 Ahrensburg, Germany	sales@mbj-imaging.com	
www.mbj-imaging.com		



Operating Manual Technical Data

Cooled Power Spotlight Series



Models and Sizes in Series

The light is available in the following models and sizes¹

Cooled Power Spotlight SL-0404

1) Size definition: Cooled Power Spotlight SL-0404 refers to a spotlight with a luminous area of 44 mm x 44 mm.

Possible LED Colors

LED	Abbr.1)	Peak Wavelength ²⁾
White	-WT	5000 K, min. CRI70
Red	-RD	near 634 nm
Infrared	-IR	near 850 nm

1) Color option will be added to the model name after the size information. Cooled Power Spotlight SL-0404-RD refers to a Cooled Power Spotlight with 634 nm red light.

2) This is an approximated value. The exact value also depends on LED temperature and LED current.

Electrical Connection

The lighting is equipped with an 5 pin M12x1 connector.



Pin	Color 1)	Standard (-s)	Direct (-x) ²⁾
1	brown	24 VDC	LED (+)
2	white	Dim	LED (+)
3	blue	Trigger	LED (-)
4	black	Ground	LED (-)
5	green- yellow	not used	not used

1) Wire color of MBJ lighting cable. For the connection it is recommended to use the MBJ lighting cable with a maximum length of 10 m.

2) Connection to 24 VDC without external LED controller may destroy the unit

Integrated Controller (-s)

Supported operation modes with the integrated LED controller

Pin	Steady light	Brightness control (Dim)	Triggered Light	Flash light
1	24 VDC	24 VDC	24 VDC	24 VDC
2	24 VDC	110V	24 VDC	GND
3	24 VDC	24 VDC	Trigger	Trigger
4		GN	١D	
5		not	used	



2. Brightness control



Dim (Pin 2) is used as brightness control and operation mode switch. It's a high resistance current sink with 0.2 mA for 5 V and 1 mA for 24 V. PWM frequency: 3.8 kHz Min. exposure time: 5 ms



Trigger (Pin 3) it is a high resistance current sink with 0.2 mA for 5 V and 5 mA for 24 V High = 5...24 V=ON Low = 0...1 V=OFF



Triggered flash light with overdrive current and time-out for LED protection. Max. flash time: 20 ms Min. flash time: 100 µs Latency (trigger -> LED ON): max. 30 µs Trigger: 1 kHz Max. duty cycle: 25 %

Specification	Cooled Power Spotlight SL-0404	
Optical parameter		
Luminous area (AxB) or (ID - OD)	44 mm x 44 mm	
Light emission	Rectangular light field with direct light emission and 20° focussing beam angle.	
Recommended use	Actively air cooled Power Spotlight commonly used for applications with need for intense lighting.	
Recommended light working distance	200 mm - 1.000 mm	
Electrical parameter		
Available interfaces	-s with integrated LED Controller and 4 operation modes; -x with direct LED access (external LED control is required)	
U _{in} for -s Version	24 VDC +/- 5 %	
$U_{Led(*)}$ range for -x version ¹⁾	WT: 13 16 VDC; RD: 9 12 VDC; IR: 12 15 VDC	
Typical Power (-s version)		
Steady light operation (white / red / IR)	42 W / 34 W / 40 W	
During ON time at flashed light operation ²⁾	76 W	
Recommended LED current (-x version)		
Steady light (100 % duty cycle)	3000 mA	
Flash light (25% duty cycle, < 50 ms pulse)	6000 mA	
Flash light (10% duty cycle, < 10 µs pulse)	8000 mA	
General parameter		
Dimension (H x W x D)	54 x 82 x 54 (w/out connector)	
Weight	300 g	
Material	Anodized aluminum housing with PMMA light cover	
Connector	M12x1 socket, 5 pin, male (For pinning details please refer to "electrical connection")	
Accessories	For cable and external LED controller: please check www.mbj-imaging.com	

1) Lower voltage value refers to steady light, higher voltage value refers to flash light, please see max. allowed current in the rows below. 2) Triggered flash light with max. 20ms and up to 100% more light intensity, calculated for white.

Application Samples for (-s) controller

